



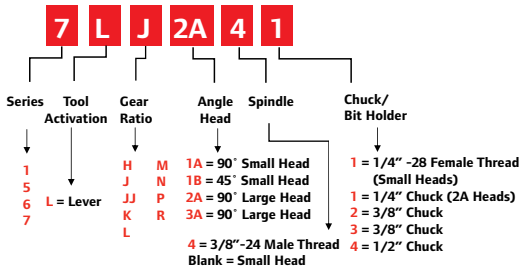
Pneumatic Industrial Drills
0.4-0.7hp



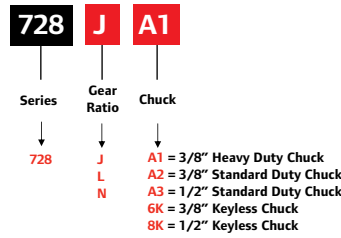
REAL TOOLS FOR REAL WORK.™

Model Identification Guide

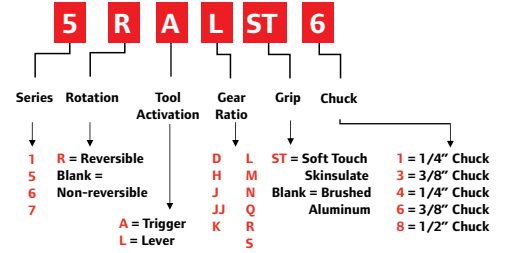
1, 5, 6 & 7 Series Air Angle Drills



728 Series Air Pistol Drills



1, 5, 6 & 7 Series Air Inline & Pistol Drills



Broad Range of Speeds, Torques, Clutches & Throttle Handles:

- Providing operators the right tool for the right job to improve working conditions and quality of production.

Heavy duty double-row spindle:

- Leads to minimum spindle runout which contributes to more accurate holes & less damage to parts. Runout or wobble of the twist drill can cause the bit to shift creating considerable damage to the materials.

Tease-type, full feather control throttle:

- Allows operators to start the bit at a slow speed, enabling the bit to center itself & prevent shifting. Once hole is started, speed may be increased leading to improved higher quality production & reduced takt time, and reduced repair expenses.

High quality chuck:

- Prevents costly replacements, long lasting, and durable.

Ergonomic Design:

- Cantilever, mounted planet gears as a part of design. Gearing provide a shorter, easier to handle, and better balanced tool that reduces operator fatigue & helps promote improved high quality production. Impressive ergonomic design makes drill easy to use by enabling accurate aiming of the drill bit.

0.4 & 0.5 Horsepower Industrial Drills

5 & 6 Series

Durability and performance are the hallmarks of these proven winners.

Features

- Stall Torque: 20 – 320.4in-lbs (2.3 – 36.2Nm)
- Speeds: 350 – 20,000rpm
- Power: 0.40hp
- Variable speed control allows slow starting and high speed for fast drilling
- Skinsulate housing for operator comfort and productivity
- Excellent power-to-weight ratio gets the job done with less fatigue



5RANST8

PISTOL							
Model	in-lbs (Nm)	rpm	lbs (kg)	in (mm)	in (mm)	in (mm)	cfm (L/min)
DC TRIGGER START							
5RALST6	35.4 (4.0)	2,000	2.2 (1.0)	6.2" (157)	3/8" (10)	0.8" (21)	17 (480)
5RANST8	70.8 (8.0)	900	3.0 (1.4)	8.3" (210)	1/2" (13)	0.8" (21)	17 (480)
5RANST6	70.8 (8.0)	900	3.0 (1.4)	8.3" (210)	3/8" (10)	0.8" (21)	17 (480)
C TRIGGER START							
5AJST4	20 (2.3)	4,500	2.0 (0.9)	6.8" (173)	1/4" (6)	0.8" (21)	17 (480)
5AKST4	30.1 (3.4)	3,000	2.0 (0.9)	6.8" (173)	1/4" (6)	0.8" (21)	17 (480)
5ALST4	39.8 (4.5)	2,200	2.0 (0.9)	6.8" (173)	1/4" (6)	0.8" (21)	17 (480)
5ANST6	79.7 (9.0)	1,000	2.8 (1.3)	8.1" (207)	3/8" (10)	0.8" (21)	17 (480)
C TRIGGER START							
6ADST4	7.1 (0.8)	20,000	2.2 (1.0)	7.0" (178)	1/4" (6)	0.8" (21)	20 (560)
6AHST4	23 (2.6)	6,000	2.2 (1.0)	7.0" (178)	1/4" (6)	0.8" (21)	20 (560)
6AJST4	27 (3.1)	5,100	2.2 (1.0)	7.0" (178)	1/4" (6)	0.8" (21)	20 (560)
6AJJST4	35 (4.1)	3,950	2.2 (1.0)	7.0" (178)	1/4" (6)	0.8" (21)	20 (560)
6AKST4	45.1 (5.1)	3,100	2.2 (1.0)	7.0" (178)	1/4" (6)	0.8" (21)	20 (560)
6ALST4	64.6 (7.3)	2,150	2.2 (1.0)	7.0" (178)	1/4" (6)	0.8" (21)	20 (560)
6AMST6	89.4 (10.1)	1,500	2.8 (1.3)	8.0" (203)	3/8" (10)	0.8" (21)	20 (560)
6ARST6	222.2 (25.1)	500	3.0 (1.4)	8.3" (210)	3/8" (10)	0.8" (21)	20 (560)
6ASST6	316 (35.7)	350	3.0 (1.4)	8.3" (210)	3/8" (10)	0.8" (21)	20 (560)

Service and Accessories

Manuals:



Accessories:

- Piped away exhaust kit: 5L-K184
- Horizontal hanger: 5RA-A365
- Chuck: 6A-99
- Dead handle: 728N-A48, (requires 2): 5A-49

Kits:

- Tune-up kit: 5RA/5RL-TK1

INLINE							
Model	in-lbs (Nm)	rpm	lbs (kg)	in (mm)	in (mm)	in (mm)	cfm (L/min)
C 5 SERIES LEVER START							
5LJ1	20.4 (2.3)	4,800	2.0 (0.9)	8.1" (205)	1/4" (6)	0.8" (20)	16 (453)
5LK1	30.1 (3.4)	3,100	2.0 (0.9)	8.1" (205)	1/4" (6)	0.8" (20)	16 (453)
5LL1	39.8 (4.5)	2,300	2.0 (0.9)	8.1" (205)	1/4" (6)	0.8" (20)	15 (425)
5LN3	79.7 (9.0)	1,000	3.3 (1.5)	9.4" (238)	3/8" (10)	0.8" (20)	15 (425)
C 6 SERIES LEVER START							
6LH1	23 (2.6)	6,000	2.1 (1.0)	7.9" (201)	1/4" (6)	0.8" (20)	20 (560)
6LJ1	27.4 (3.1)	5,100	2.1 (1.0)	7.9" (201)	1/4" (6)	0.8" (20)	20 (560)
6LK1	45.1 (5.1)	3,100	2.1 (1.0)	7.9" (201)	1/4" (6)	0.8" (20)	20 (560)
6LL1	64.6 (7.3)	2,150	2.1 (1.0)	7.9" (201)	1/4" (6)	0.8" (20)	20 (560)
6LR3	222.2 (25.1)	500	2.9 (1.3)	9.2" (233)	3/8" (10)	0.8" (20)	20 (560)

Series				
5	0.40 hp	75 dBa	1/4" NPT	1/4" (6 mm)
Series				
6	0.51 hp	74 dBa	1/4" NPT	3/8" (10 mm)

(continued next page)

5 & 6 Series Continued...

ANGLE								
Model	in-lbs (Nm)	rpm	lbs (kg)	in (mm)	in (mm)	in (mm)	in (mm)	cfm (L/min)
C LEVER START (90° CHUCK)								
5LL2A41	60.2 (6.8)	1,500	2.6 (1.2)	9.4" (239)	1/4" (6)	3.0" (75)	0.6" (15)	15 (420)
5LN2A43	120.4 (13.6)	700	3.5 (1.6)	10.2" (259)	3/8" (10)	3.6" (91)	0.6" (15)	15 (420)
C LEVER START (90° SMALL ANGLE HEAD)								
5LK1A1	31 (3.5)	3,000	2.19 (1.0)	9.8" (249)	1/4"-28 *	1.1" (28)	0.3" (8)	15 (420)
5LL1A1	40 (4.5)	2,200	2.19 (1.0)	9.8" (249)	1/4"-28 *	1.1" (28)	0.3" (8)	15 (420)
C LEVER START (45° SMALL ANGLE HEAD)								
5LK1B1	31 (3.5)	3,000	2.13 (1.0)	9.75" (248)	1/4"-28 *	-	0.3" (8)	15 (420)
C LEVER START (90° CHUCK)								
6LK2A41	64.6 (7.3)	2,000	2.8 (1.3)	9.5" (241)	1/4" (6)	3.0" (75)	0.5" (14)	20 (560)
6LL2A42	94.7 (10.7)	1,400	2.8 (1.3)	9.5" (242)	3/8" (10)	3.2" (81)	0.5" (14)	20 (560)
6LP3A43	192.1 (21.7)	600	3.7 (1.7)	10.6" (270)	3/8" (10)	3.9" (99)	0.7" (18)	20 (560)
6LR3A44	320.4 (36.2)	400	4.0 (1.8)	10.7" (272)	1/2" (13)	4.1" (105)	0.7" (18)	20 (560)
C LEVER START (90° SMALL ANGLE HEAD)								
6LL1A1	64 (7.3)	2,150	2.13 (0.95)	9.69" (246)	1/4"-28 *	1.1" (28)	0.3" (8)	20 (560)

Series				
5	0.40 hp	75 dba	1/4" NPT	1/4" (6 mm)
6	0.51 hp	74 dba	1/4" NPT	3/8" (10 mm)

0.7 Horsepower Industrial Drills

7 Series

Durability and performance are the hallmarks of these proven winners.

Features

- Stall Torque: 10 – 270 in-lbs (1.13 – 30.5 Nm)
- Speeds: 600 – 20,000 rpm
- Power: 0.75 hp
- Skinsulate housing for operator comfort and productivity
- Cantilever-mounted planetary gears are easily accessible without need to press from gear frame; simplifies maintenance
- Excellent power-to-weight ratio gets the job done with less fatigue



7AQST8

PISTOL								
Model	in-lbs (Nm)	rpm	lbs (kg)	in (mm)	in (mm)	in (mm)	in (mm)	cfm (L/min)
C TRIGGER START								
7ADST4	10 (1.1)	20,000	2.2 (1.0)	7.4" (189)	1/4" (6)	0.9" (22)		25 (700)
7AHST4	33 (3.7)	6,000	2.3 (1.1)	7.4" (189)	1/4" (6)	0.9" (22)		25 (700)
7AJST4	40 (4.5)	4,800	2.3 (1.1)	7.4" (189)	1/4" (6)	0.9" (22)		25 (700)
7AJJST4	47 (5.5)	4,000	2.3 (1.1)	7.4" (189)	1/4" (6)	0.9" (22)		25 (700)
7AKST6	58 (6.6)	3,200	2.4 (1.1)	7.6" (194)	3/8" (10)	0.9" (22)		25 (700)
7ALST6	78 (8.8)	2,400	2.7 (1.2)	7.8" (198)	3/8" (10)	0.9" (22)		25 (700)
7AMST6	130.1 (14.7)	1,400	2.9 (1.3)	8.5" (216)	3/8" (10)	0.9" (22)		25 (700)
7ANST8	185.0 (20.9)	900	3.2 (1.5)	8.7" (222)	1/2" (13)	0.9" (22)		25 (700)
7AQST8	269.9 (30.5)	600	3.2 (1.5)	8.7" (222)	1/2" (13)	0.9" (22)		25 (700)

ANGLE								
Model	in-lbs (Nm)	rpm	lbs (kg)	in (mm)	in (mm)	in (mm)	in (mm)	cfm (L/min)
C LEVER START (90° CHUCK)								
7LM3A43	170 (18.7)	900	3.9 (1.8)	11.1" (281)	3/8" (10)	3.9" (99)	0.7" (18)	26 (736)
7LN3A44	255 (28.1)	600	4.2 (1.9)	11.1" (281)	1/2" (13)	4.1" (105)	0.7" (18)	26 (736)
C LEVER START (90° SMALL ANGLE HEAD)								
7LH1A1	31 (3.5)	6,000	2.25 (1.02)	10.38" (263)	1/4"-28 *	1.1" (28)	0.3" (8)	26 (736)
7LJ1A1	40 (4.5)	4,800	2.25 (1.02)	10.38" (263)	1/4"-28 *	1.1" (28)	0.3" (8)	26 (736)
7LK1A1	57 (6.4)	3,200	2.25 (1.02)	10.38" (263)	1/4"-28 *	1.1" (28)	0.3" (8)	26 (736)

Service and Accessories

Manuals:

P7094

Accessories:

Horizontal hanger: 7RA-A366
 Dead handle: R1A-48,
 (requires 2): 7A-49
 Chuck: ROK-99

Kits:

Tune-up kit: 7A-DRILLS-TK1

Series				
7	0.75 hp	82 dba	1/4" NPT	5/16" (8 mm)

7800 Series

The 7800 series drills offer enough power for your toughest applications.

Features

- Stall Torque: 48 – 654in-lbs (5.4 – 74Nm)
- Speeds: 325 – 4500rpm
- Excellent for production-line drilling of large diameter holes
- Double row ball bearing construction assures max TIR of .005" for precise, concentric holes
- Side handle on 350/600rpm models



7846-E

PISTOL							
Model	in-lbs (Nm)	rpm	lbs (kg)	in (mm)	Max. in (mm)	in (mm)	cfm (L/min)
TRIGGER START							
7845-E	48 (5.4)	4,500	3.9 (1.8)	8.3" (210)	3/8" (10)	1.0" (25)	31 (840)
7846-E	90 (10)	2,400	3.9 (1.8)	8.3" (210)	3/8" (10)	1.0" (25)	31 (840)
7847-E	192 (22)	1,100	5.4 (2.4)	10.5" (267)	1/2" (13)	1.0" (25)	31 (840)
7848-E	354 (40)	600	5.4 (2.4)	10.5" (267)	1/2" (13)	1.0" (25)	31 (840)
7849-E	654 (74)	350	5.4 (2.4)	10.5" (267)	1/2" (13)	1.0" (25)	31 (840)

INLINE							
Model	in-lbs (Nm)	rpm	lbs (kg)	in (mm)	Max. in (mm)	in (mm)	cfm (L/min)
LEVER START							
7850-E	12 (1.3)	18,000	3.2 (1.5)	9.6" (244)	3/8" (10)	0.9" (24)	31 (878)
7851-E	48 (5.4)	4,500	3.2 (1.5)	9.6" (244)	3/8" (10)	0.9" (24)	31 (878)
7852-E	90 (10)	2,400	3.2 (1.5)	9.6" (244)	3/8" (10)	0.9" (24)	31 (878)
7853-E	192 (22)	1,100	4.7 (2.1)	11.8" (299)	3/8" (10)	0.9" (24)	31 (878)
7854-E	354 (40)	600	4.7 (2.1)	11.8" (299)	3/8" (10)	0.9" (24)	31 (878)
7855-E	654 (74)	325	4.7 (2.1)	11.8" (299)	3/8" (10)	0.9" (24)	31 (878)

Service and Accessories

Manuals:

49999011

Accessories:

Spindle accessories, see page 185
Swivel air inlet, see page 186

Series				
7800	0.70 hp	88 dBa	1/4" NPT	5/16" (8mm)

728 Series

728 Series drills are economical general purpose drills ideal for most maintenance applications.

Features

- Stall Torque: 30 – 120in-lbs (3.4 – 13.6Nm)
- Speeds: 950 – 3800rpm
- Power: 0.50hp
- Keyed and keyless chuck sizes: 5/16" – 1/2"
- Dead handle standard on 728NA3
- Economically priced for general maintenance applications



728L6K

PISTOL							
Model	in-lbs (Nm)	rpm	lbs (kg)	in (mm)	Max. in (mm)	in (mm)	cfm (L/min)
TRIGGER START							
728JA1	30 (3.4)	3,800	2.4 (1.1)	7.0" (177)	3/8" (10)	0.9" (23)	19 (538)
728J6K	30 (3.4)	3,800	2.4 (1.1)	7.0" (177)	3/8" (10)*	0.9" (23)	19 (538)
728LA2	54 (6.1)	2,100	2.5 (1.2)	7.3" (184)	3/8" (10)	0.9" (23)	19 (538)
728L6K	54 (6.1)	2,100	2.5 (1.2)	7.3" (184)	3/8" (10)*	0.9" (23)	19 (538)
728NA3	120 (14)	950	3.1 (1.4)	8.4" (212)	1/2" (13)	0.9" (23)	19 (538)
728N8K	120 (14)	950	3.1 (1.4)	8.4" (212)	1/2" (13)*	0.9" (23)	19 (538)

Service and Accessories

Manuals:

P6297

Accessories:

Spindle accessories, see page 185
Swivel air inlet, see page 186

Kits:

Tune-up kit: 728-TK3

Series			
Maintenance Drills	84 dBa	1/4" NPT	1/4" (6 mm)

*Keyless chuck.

Drilling Guide

Selection Chart

Suggested surface speeds for high-speed steel drills in various materials.

Material	Speed in SFM
Alloy steel (300 to 400 Brinell)	20 to 30
Stainless steel	30 to 40
Automotive steel forgings	40 to 50
Tool steel, 1.2C	50 to 60
Steel, .4C to .5C	70 to 80
Mild machinery, .2C to .3C	80 to 110
Hard-chilled cast iron	30 to 40
Medium-hard cast iron	70 to 100
Soft cast iron	100 to 150
Malleable iron	80 to 90
Monel metal	40 to 50
High tensile-strength bronze	70 to 150
Ordinary brass and bronze	200 to 300
Aluminum and its alloys	200 to 300
Magnesium and its alloys	250 to 400
Slate, marble and stone	15 to 25
Bakelite and similar material	100 to 150
Wood	300 to 400

Note: Carbon-steel twist drills should be run at speeds of 40 to 50 percent of those given above.

Drilling Speed (rpm) = 0.75 x Free Speed (rpm)

Hole Diameter In	Surface Speed, Feet Per Minute												
	30	40	50	60	70	80	90	100	110	150	200	300	400
DRILLING SPEED, RPM (OPTIMUM OPERATING SPEED – NOT CATALOGED FREE SPEED)													
1/16"	1800	2400	3000	3600	4200	4900	5500	6100	6700	9000	12,000	18,000	24,000
1/8"	900	1200	1500	1800	2100	2400	2700	3000	3400	4600	6100	9200	12,000
3/16"	600	800	1000	1200	1400	1600	1800	2000	2200	3100	4100	6100	8100
1/4"	450	600	750	900	1100	1200	1400	1500	1700	2300	3100	4600	6100
5/16"	350	500	600	750	850	1000	1100	1200	1300	1800	2400	3700	4900
3/8"	300	400	500	600	700	800	900	1000	1100	1500	2000	3000	4000
1/2"	200	300	400	450	550	600	650	750	850	1100	1500	2300	3000

Torque Table Guide

*Suggested Tightening
Torque Values for Nonferrous
Threaded Fasteners*

Torque Table

The following suggested tightening torques provide an excellent starting point for determining torque requirements. Remember, you may need to increase or reduce these numbers based on the individual joint.

Bolt Size	18-8 Stainless Steel	Brass	Silicon Bronze	Aluminum 2024-T4	316 Stainless Steel	Monel	Nylon
VALUES (IN-LBS)							
2 – 56	2.5	2.0	2.3	1.4	2.6	2.5	0.44
2 – 64	3.0	2.5	2.8	1.7	3.2	3.1	
3 – 48	3.9	3.2	3.6	2.1	4.0	4.0	
3 – 56	4.4	3.6	4.1	2.4	4.6	4.5	
4 – 40	5.2	4.3	4.8	2.9	5.5	5.3	1.19
4 – 48	6.6	5.4	6.1	3.6	6.9	6.7	
5 – 40	7.7	6.3	7.1	4.2	8.1	7.8	
5 – 44	9.4	7.7	8.7	5.1	9.8	9.6	
6 – 32	9.6	7.9	8.9	5.3	10.1	9.8	2.14
6 – 40	12.1	9.9	11.2	6.6	12.7	12.3	
8 – 32	19.8	16.2	18.4	10.8	20.7	20.2	4.30
8 – 36	22.0	18.0	20.4	12.0	23.0	22.4	
10 – 24	22.8	18.6	21.2	13.8	23.8	25.9	6.61
10 – 32	31.7	25.9	29.3	19.2	33.1	34.9	8.20
1/4" – 20	75.2	61.5	68.8	45.6	78.8	85.3	16.00
1/4" – 28	94.0	77.0	87.0	57.0	99.0	106.0	20.80
5/16" – 18	132.0	107.0	123.0	80.0	138.0	149.0	34.90
5/16" – 24	142.0	116.0	131.0	86.0	147.0	160.0	
3/8" – 16	236.0	192.0	219.0	143.0	247.0	266.0	
3/8" – 24	259.0	212.0	240.0	157.0	271.0	294.0	
7/16" – 14	376.0	317.0	349.0	228.0	393.0	427.0	
7/16" – 20	400.0	327.0	371.0	242.0	418.0	451.0	
1/2" – 13	517.0	422.0	480.0	313.0	542.0	584.0	
1/2" – 20	541.0	443.0	502.0	328.0	565.0	613.0	
9/16" – 12	682.0	558.0	632.0	413.0	713.0	774.0	
9/16" – 18	752.0	615.0	697.0	456.0	787.0	855.0	
5/8" – 11	1110.0	907.0	1030.0	715.0	1160.0	1330.0	
5/8" – 18	1244.0	1016.0	1154.0	798.0	1301.0	1482.0	
3/4" – 10	1530.0	1249.0	1416.0	980.0	1582.0	1832.0	
3/4" – 16	1490.0	1220.0	1382.0	958.0	1558.0	1790.0	
7/8" – 9	2328.0	1905.0	2140.0	1495.0	2430.0	2775.0	
7/8" – 14	2318.0	1895.0	2130.0	1490.0	2420.0	2755.0	
1" – 8	3440.0	2815.0	3185.0	2205.0	3595.0	4130.0	
1" – 14	3110.0	2545.0	2885.0	1995.0	3250.0	3730.0	
1-1/8" – 7	413.0 ft-lbs	337.0 ft-lbs	383.0 ft-lbs	265.0 ft-lbs	432.0 ft-lbs	499.0 ft-lbs	
1-1/8" – 12	390.0 ft-lbs	318.0 ft-lbs	361.0 ft-lbs	251.0 ft-lbs	408.0 ft-lbs	470.0 ft-lbs	
1-1/4" – 7	523.0 ft-lbs	428.0 ft-lbs	485.0 ft-lbs	336.0 ft-lbs	546.0 ft-lbs	627.0 ft-lbs	
1-1/4" – 12	480.0 ft-lbs	349.0 ft-lbs	447.0 ft-lbs	308.0 ft-lbs	504.0 ft-lbs	575.0 ft-lbs	
1-1/2" – 6	888.0 ft-lbs	727.0 ft-lbs	822.0 ft-lbs	570.0 ft-lbs	930.0 ft-lbs	1064.0 ft-lbs	
1-1/2" – 12	703.0 ft-lbs	575.0 ft-lbs	651.0 ft-lbs	450.0 ft-lbs	732.0 ft-lbs	840.0 ft-lbs	

This table is offered as the suggested maximum torquing values for threaded products and is only a guide. Actual tests were conducted on dry or near-dry products. Mating parts were wiped clean of chips and foreign matter. A lubricated bolt requires less torque to attain the same clamping force as a nonlubricated bolt. All values shown on chart except for nylon represent a safe working torque; in the case of nylon only, the figures represent breaking torque.

Accessories

Take advantage of our extensive line of accessories to optimize your assembly operations and maximize your productivity. From Torque Reaction Arms and Torque Tubes to Spindle Accessories and Spring Balancers, we have options to complement your work cells and improve your ergonomics and efficiency. Whether a single, handheld application or a sophisticated set of custom engineered systems, we have the tools and accessories to meet your requirements and the global network of service and solutions providers capable of meeting your needs for application studies, line audits, design, project management, installation, and service.



Spring Balancers

Cable

BLD Series

Features

- Self-lubricating bushings
- Adjustable capacity and stroke limiting device
- Auxiliary safety suspension

Manuals:



BLD



BLD1

BMD Series

Features

- Safety device prevents dropping of load due to spring breakage (except on BMDS-2)
- Anti-friction cable guide
- Adjustable stroke-limiting device

Manuals:



BMDL4



BMDS2



BMDLL



BMDS4



BMDS-2

Model	SWL lbs (kg)	ft (m)	lbs (kg)
BLD SERIES			
BLD1	0.9 – 2.2 (0.4 – 1.0)	5.2 (1.6)	1.3 (0.6)
BLD2	2.2 – 4.4 (1.0 – 2.0)	5.2 (1.6)	1.3 (0.6)
BLD3	4.4 – 6.6 (2.0 – 3.0)	5.2 (1.6)	1.5 (0.7)

Model	SWL lbs (kg)	ft (m)	lbs (kg)
BMD SERIES			
BMDS-2	2.2 – 5.5 (1.0 – 2.5)	6.5 (2.0)	4.4 (2.0)
BMDS-4	4.4 – 8.8 (2.0 – 4.0)	6.5 (2.0)	4.4 (2.0)
BMDL-4	4.4 – 8.8 (2.0 – 4.0)	8.2 (2.5)	6.4 (2.9)
BMDS-6	8.8 – 13.2 (4.0 – 6.0)	6.5 (2.0)	5.1 (2.3)
BMDL-6	8.8 – 13.2 (4.0 – 6.0)	8.2 (2.5)	7.1 (3.2)
BMDS-8	13.2 – 17.6 (6.0 – 8.0)	6.5 (2.0)	5.5 (2.5)

(1) Locking type balancer.

Workstations & Torque Tubes

Light-Duty Workstations

These steel-constructed, lightweight workstations offer the operator flexibility while supporting the tool weight. Add a torque absorber rod to help relieve minor torque reaction.

Part Number	Description
IRB53-N30	Air tool station with torque absorber
IRB53-E30	Electric tool station with torque absorber

Note: Workstations do not include tool, spring balancer, air hose, or FRL. All must be purchased separately.



Torque Tubes

Model	Description	ft-lbs (Nm)	SWL lbs (kg)	lbs (kg)	in (mm)
54044227	IRZ-TT-100	74 (100)	60 (27)	40 (18)	20" (508)
54041819	IRZ-TT-250	184 (250)	60 (27)	50 (23)	24" (610)
54044417	IRZ-TT-500*	368 (500)	400 (182)	75 (34)	36" (914)

* Requires carriage mount.
See form # MHD55226 for more details.

Drill Adapters

Part Number	Thread Size	Drive
SQUARE DRIVE ADAPTER		
R0H-P212-3/8	3/8"-24 female thread	3/8"
QUICK CHANGE ADAPTERS		
R0H-A925-4	3/8" - 24	1/4"
Part Number	Drive Spindle	Female Thread
SPINDLE ADAPTERS		
30384-5	3/8" square	3/8"-24
30384-9	1/2" square	3/8"-24
40768	1/2" square	1/2"-20



General Chucks

Part Number	Chuck Size	Thread Size	Key
DRILL CHUCKS			
7802-99	3/8"	3/8" - 24	N/A
30016	3/8"	1/2" - 20	N/A
7803-99	1/2"	3/8" - 24	R1T-J253
R1N-99A	1/2"	1/2" - 20	N/
36953	1/4"	No. 1 taper	N/A
33906	1/4"	1/2" - 20	N/A
KEYLESS CHUCKS			
728-99-KC5	3/8"	3/8" - 24	N/A
728-99-KC8	1/2"	3/8" - 24	N/A
STANDARD DUTY CHUCKS			
7801-99-6	3/8"	3/8" - 24	728N-253
R0H-99	1/4"	3/8" - 24	R1H-J253
HEAVY DUTY CHUCKS			
6A-99	3/8"	3/8" - 24	R0J-J253
R00A-99	1/4"	3/8" - 24	R00A-J253
R0K-99	5/64" - 1/2"	3/8" - 24	R1T-J253



Power Quick Change Chucks

Square Drive Female	Hex Chuck Size Female	Part Number
1/2"	7/16"	4U-A925-7

Ergo Grips / Bio Grips / Comfort Grips

Part Number	Used With:
ERGO GRIPS	
SEG3A-IR	Series 1
SEG4-IR	Series 41 (1700 rpm or less)
SEG4H-IR	Series 41 (over 1700 rpm)
REPLACEMENT FOAM GRIP KITS	
SEG3A-CGK	For SEG3 models
SEG4-CGK	For SEG4 models
BIO BRACE	
SBB4-AR41	Series 41 (1700 rpm or less)

Lubricants

Part Number	Description
CLASS 1 #10 OILS FOR AIR TOOLS	
10Z4	4 oz oil
10P	1 pt oil
10G	1 gal oil
GREASE	
23-1 LB	#23 - 1 lb - drill gearing
28 1 LB	#28 - 1 lb - SD gearing and clutches
28 8 LB	#28 - 8 lb - SD gearing and clutches
66 1 LB	#66 - 1 lb - slow-speed angle heads
67-4T	#67 - 4 oz tube - high-speed angle heads
GTH-1	grease gun for 4 oz tube
67-1 LB	#67 - 1 lb - high-speed angle heads
67 8 LB	#67 - 8 lb - high-speed angle heads
68-1LB	#68 - 1 lb - Coupling splines



Work Gloves

Part Number	Description
IR-GL-1	Standard black, large
IR-GXL-1	Standard black, extra large
TGSL-GL-1	Thunder gun series, large
TNT-GL-1	Titanium series, large

360° Swivel Air Inlets

Part Number	Inlet	CFM	Type
ASA-1/4	0-25	1/4"	Adjustable
ASC-1/4	0-33	1/4"	Non-marring
AS-3/8	0-45	3/8"	Standard
AS-1/2	0-65	1/2"	Standard

Angle Head Boots

25 mm	28 mm	35 mm	43 mm	48 mm	56 mm
131996	131995	131997	GEA40-172	GEA40-173	GEA240-173

Based on tool angle head diameter

Polyurethane Coil Hoses

Part Number	Description
P14-10	1/4" x 10' polyurethane coil hose, (1) 1/4" rigid, (1) 1/4" swivel fitting
P14-20	1/4" x 20' polyurethane coil hose, (1) 1/4" rigid, (1) 1/4" swivel fitting
P14-30	1/4" x 30' polyurethane coil hose, (1) 1/4" rigid, (1) 1/4" swivel fitting
P38-10	3/8" x 10' polyurethane coil hose, (1) 3/8" rigid, (1) 3/8" swivel fitting
P38-20	3/8" x 20' polyurethane coil hose, (1) 3/8" rigid, (1) 3/8" swivel fitting
P38-30	3/8" x 30' polyurethane coil hose, (1) 3/8" rigid, (1) 3/8" swivel fitting
P12-10R	1/2" x 10' polyurethane coil hose, (2) 1/2" reusable swivel fittings
P12-20R	1/2" x 20' polyurethane coil hose, (2) 1/2" reusable swivel fittings
P12-30R	1/2" x 30' polyurethane coil hose, (2) 1/2" reusable swivel fittings

Visit
IRTOOLS.COM
 To Find An Authorized Dealer



Ingersoll Rand (NYSE:IR) advances the quality of life by creating comfortable, sustainable and efficient environments. Our people and our family of brands—including Club Car®, Ingersoll Rand®, Thermo King® and Trane®—work together to enhance the quality and comfort of air in homes and buildings; transport and protect food and perishables; and increase industrial productivity and efficiency. We are a \$13 billion global business committed to a world of sustainable progress and enduring results.



irtools.com