

Metering Technology



ladomix



Hilger u. Kern / Dopag Group

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The ladomix G-SF is a compact, solvent free, gear pump driven metering and mixing system and used to handle solvent-free and self-leveling 2K laminating adhesives with a mixing ratio between 100:100 and 100:10.

Mobile, compact...

Typical applications

- Laminating



Equipment

Standard

- Control cabinet mounted onto a movable chassis
- Material vessels with
 - level control
 - connection for vacuum pump
- Automatic refill via suction lances from vacuum
- Manual degassing via diaphragm vacuum pump
- Gear metering pumps with over pressure protection. The gear metering pumps are mounted below the material level to meter from vacuum.
- Static mixing system
 - 2K valve
 - disposable static mixer
- Metering computer with Real Time Multitasking Operating System (64 programs could be stored)
- Touchscreen
- Internal USB interface with Backup- /Restore function

Optional

- Refilling pump
- Silica gel filter for drum ventilation
- Proximity switch for position control of the ball valves for refilling
- Material filter at vessel inlet
- Heating
- Mixing ratio control
- Mixing ratio regulation
- Pump checking program incl. rotation speed monitoring
- Various dispensing systems
- External USB interface
- Weekly / daily timer



Features and benefits

- Gear metering pumps mounted inside the vessels and below the material level, hence
 - reduction of maintenance through elimination of inner pump sealings
 - no pump sealings between material and atmosphere (no material leakage)
 - no pressurization of material vessels, therefore no air drying is required
 - optimal material conditioning
- Vacuum processing, therefore
 - refilling of material could be realized via suction lances to avoid production stop (depending on viscosity)
 - no material loss while using refilling pumps (no deaeration necessary)
- Standard system can be extended by options, thus all common laminating adhesives can be processed

Technical Data

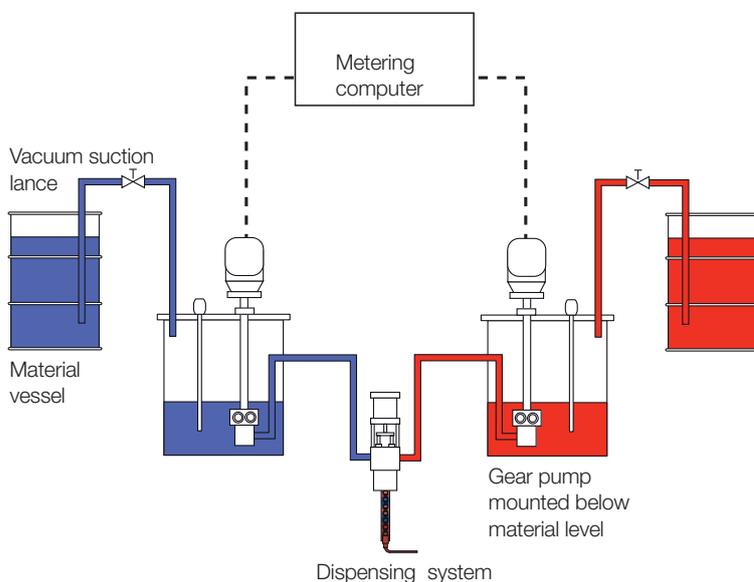
Flow rate	up to 4 l/min, depending on mixing ratio and viscosity
Mixing ratio	100:100 to 100:10, by volume
Maximum working pressure	70 bar max.
Mixing system	static
Material supply	Material vessels 60 l
Viscosity range	100 to 50.000 mPa s (for processing temperature)
Materials	Polyurethane, Epoxy, Silicon
Material characteristics	Unfilled
Power supply	3 x 400 V / 50 Hz / 32 A
Maximum air inlet pressure	6 bar max.
Dimensions, L x W x H	approx. 1,330 x 1,210 x 1,560 mm
Weight	approx. 470 kg

Function

To supply the material, vessels with a volume of 60 litres are used, which are refilled automatically by the use of vacuum suction lances as standard or optional via refilling pumps. Analogous rod sensors control the material level permanently.

The metering is done by three phase asynchronous motor driven gear pumps which are mounted inside the vessels below the material level. Each gear pump is protected against over pressure as standard.

The ladomix G-SF is controlled by a metering computer with touch screen. The machine is equipped with a static mixing system that includes a 2K valve combined with a disposable static mixer. If mixed material cured in the mixer, it can be replaced easily and inexpensively, thus a time consuming, expensive and environmentally damaging flushing cycle is not required.



...and precise.

Hilger u. Kern / Dopag Group



The Hilger u. Kern / Dopag Group, with more than 250 employees, is one of the leading manufacturers of metering and mixing systems in the world for plural component polymers and single component media such as greases, oils and pastes.

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